## INFORMATION CATALOG

# STEWART'S INTERNATIONAL School for Jewelers

## 2020

Volume 40 Published December 2016 Jupiter, Florida (Palm Beach County)

## **2020 SCHEDULE OF CLASSES**

This schedule presents the proposed classes of the 2020 school year. Class size is limited, so advance reservations are encouraged to secure a seat in the class. We would suggest that you allow at least 4 weeks to ensure you obtain the class schedule you desire.

| Program # 1                         | Program # 2                                      | Program # 3                         |
|-------------------------------------|--|-------------------------------------|
| JEWELRY REPAIR<br>5 DAYS<br>\$1,495 | ADVANCED<br>DIAMOND SETTING<br>5 DAYS<br>\$1,495 | DESIGN/CASTING<br>3 DAYS<br>\$1,095 |
| February 17–21                      | February 24–28                                   |                                     |
| April 13–17                         | April 20–24                                      | April 27–29                         |
| May 11–15                           | May 18–22  |                                     |
| June 15–19                          | June 22–26                                       | June 29–July 1                      |
| August 3–7                          | August 10–14                                     |                                     |
| October 12–16                       | October 19–23                                    | October 26–28                       |
| December 7–11                       | December 14–18                                   |                                     |

This schedule may be changed or modified by management without notice.

A \$50 DEPOSIT IS REQUIRED TO RESERVE A SEAT IN EACH PROGRAM. The BALANCE is payable on the first day of classes.

#### VACATIONS AND HOLIDAYS

January 1 – February 16 February 29 – April 12 April 30 – May 10 May 23 – June 14 July 2 – August 2 August 15 – October 11 October 29 – December 6 December 19 – December 31

The office is open to the students and the general public from 9:00 AM to 5:00 PM each weekday when classes are in session by appointment, and other times by appointment.

# STEWART'S INTERNATIONAL SCHOOL FOR JEWELERS, INC.

651 W. Indiantown Road Jupiter, Florida 33458-7557 www.stewartsintlschool.com JewelSchl@aol.com 1-800-843-3409 Toll Free 1-561-746-7586 Phone

## 2020



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Licensed by the Commission for Independent Education, Florida Department of Education Additional Information Regarding This Institution May Be Obtained By Contacting The Commission 325 West Gaines Street, Suite 1414, Tallahassee, Florida 32399-0400 Toll Free (888) 224-6684 • (850) 245-3200 License No. 375

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## GENERAL INFORMATION

#### **PROGRAMS OFFERED**

Program # 1 Jewelry Repair

- Program # 2 Advanced Diamond Setting
- Program # 3 Design / Casting

#### **INSTITUTION LOCATION**

Our institution in Jupiter, Florida, is in the Palm Beach area. The map is included to assist you with travel plans and hotel arrangements for your say in Jupiter.

#### **IMPORTANT QUICK FACTS**

- Monday through Friday, 9:00 a.m. 5:00 p.m.
- All equipment, tools, and materials are provided and included in tuition.
- Manual given with each program.
- Hands-on instruction.
- All work done in class is yours to keep.
- Diplomas awarded on successful completion of each program.
- Transportation is provided to and from classes for students who don't have a vehicle.
- Students should fly into the Palm Beach International Airport.
- Master Card / VISA accepted only.

#### **PROGRAM CHANGES**

**Stewart's International School for Jewelers, Inc.** reserves the right to modify its curriculum, tuition rate, programs, rules and regulations as deemed necessary, and according to rules set forth by the Commission for Independent Education. Students will be notified of any changes made at the school.



## INTRODUCTION



JAMES W. STEWART School Owner, Director, and Instructor

- 50+ Years Experience
- Owner/Repairman Jewelry Trade Shop
- Owner/Repairman Two Full Service Jewelry Stores
- Gemologist
- 3rd Generation Jeweler
- Owner/President/Instructor 49 Years Stewart's International School for Jewelers, Inc.

All photographs contained herein were taken at this facility.

#### **Our PHILOSOPHY**

It is the intent of the **Stewart's International School for Jewelers, Inc.** (founded in 1975) to provide career education programs in basic and advanced jewelry repair and diamond setting, wax modeling, and lost wax casting. These programs are offered to all persons interested in learning the basic skills necessary to enter the jewelers' profession. We do not deny admission on the basis of race, religion, age, color, gender, physical handicap, national origin, or sexual preference.

Because of the nature of the programs offered, our instruction must be individualized, often on a one-to-one basis. Therefore our policy is to limit the number of students per class to a maximum of fifteen.

#### **Our OBJECTIVES**

- (1) To offer a previously neglected opportunity to train jewelers who want to upgrade their skills and all individuals who are interested in entering the jewelry profession.
- (2) To offer resident/training programs that include most areas of jewelry repair, diamond setting, wax modeling, and lost wax casting.
- (3) To provide the best instruction by only trained professionals as instructors.
- (4) To work with vocational rehabilitation centers and individuals to provide opportunities for the physically handicapped to learn a trade that will enable them to be self-sufficient.
- (5) To maintain a pleasant, relaxed training atmosphere with close attention to providing and maintaining proper sanitary facilities and health and safety devices.

#### LEGAL OWNERSHIP Stewart's International School for Jewelers, Inc. is a Florida Corporation

#### **GOVERNING BODY**

JAMES W. STEWART 651 W. Indiantown Road Jupiter, FL 33458

## FACULTY LISTING

| FACULTY MEMBER:  | DEGREES / DIPLOMAS<br>FIELD & AWARDING INSTITUTIONS:   |
|------------------|--|
| James W. Stewart | Diploma: Jewelry Repair,<br>Diamond Setting,<br>Holland Jewelry<br>Selma, AL   |
|                  | Diploma: Gemologic Institute of America<br>New York, NY  |
| Elly Stewart     | Diploma: Jewelry Repair,<br>Advanced Diamond Setting,<br>Design / Casting,<br>Stewarts International School<br>for Jewelers<br>Jupiter, FL |

## STUDENT TOOL AND EQUIPMENT LIST

#### STUDENT TOOL AND EQUIPMENT LIST PROVIDED FOR EVERY WORK STATION FOR EACH PROGRAM

Jeweler's Bench Chair Light Torch Flexible Shaft Optivisor Soldering Pad and Block Steel Ring Mandrel Setting, Hart, Round and Cup Burs Steel Burnisher Drills Files Millimeter Gauge Square, Flat, Round, and Point Gravers Line Graver Buffer Ultrasonic Cleaner

**Rivet Hammer** Extra Hand Rawhide Mallet Flat Nose, Chain Nose, and Round Nose Pliers End Cutters **Ring Bending Pliers Stone Setting Pliers** Ring Clamp Saw Frame and Blades **Prong Pusher Beading Tools** Oil Stone Tweezers Shears Pickle Pot **Plating Machine** Rolling Mill

#### **COURSE NUMBERING SYSTEM**

All courses are identified by two letters and three numbers; for example, JR 101. The letters represent the course program (JR for Jewelry Repair, DS for Diamond Setting, DC for Design/Casting). The numbers represent the sequence of instruction and do not hold any special meaning.

#### **CLOCK HOUR**

Courses are measured in terms of clock hours. One clock hour includes 60 minutes: 50 minutes for instruction with faculty present and a 10-minute break.

#### Five Days, 35 Clock Hours

#### **PROGRAM OBJECTIVES**

To train students to learn skills necessary for basic jewelry repair and diamond setting. To offer opportunity to develop and practice skills in a supervised learning environment so that graduates can function as a jewelry repair person and diamond setter in the jewelry industry.

#### **PROGRAM DESCRIPTION**

A jewelry repair person and diamond setter is expected to be able to identify the various precious metals, clean, remove tarnish, and polish jewelry. In addition, they should be able to size rings, repair clasps, change a brooch into a pendant, and repair broken chains. A repair person should be proficient in proper soldering techniques and be able to remove and replace stones (prong and needlepoint). He or she is required to be able to repair most of the broken jewelry items that come across a jeweler's counter. This program provides training, demonstration, and practice of skills needed.

#### **MATERIALS FOR PROGRAM #1**

Each student will have:

- Settings:
  - (a) Pin Point "Illusion"
  - (b) Head, Tiffany
- Gold Solder
- Materials
  - (a) Bezel Wire
  - (b) Prong Wire
  - (c) Wire Shank
- Synthetic Stones
  - (a) 6.5mm syn. Ruby
  - (b) 2.5mm syn. Ruby
  - (c) 12mm Cabochon Cut Stone
  - (d) 6.5mm Cubic Zirconia
- Jewelry Repair Instruction Manual
- Tool List

#### Courses

| Courses                                  | Clock nours    |
|--|----------------|
| JR 101. Precious Metal Terminology,      | 1 Clock Hour   |
| Testing & Identification                 |                |
| JR 102. Cleaning Methods                 | 1 Clock Hour   |
| JR 103. Torch Systems And                |                |
| Flame Adjustments                        | 1 Clock Hour   |
| JR 104. Soldering Techniques             | 2 Clock Hours  |
| JR 105. Sawing – Drilling & Filling      | 1 Clock Hour   |
| JR 106. Soldering Heads & Shanks         | 1 Clock Hour   |
| JR 107. Ring Sizing – Platinum,          |                |
| Gold & Silver                            | 4 Clock Hours  |
| JR 108. Tools, Findings & Supplies       | 1 Clock Hour   |
| JR 109. Diamond Setting – Ruby           | 3 Clock Hours  |
| JR 110. Diamond Setting – Cubic Zirconia | 3 Clock Hours  |
| JR 111. Diamond Setting – Pin Point      | 1 Clock Hour   |
| JR 112. Polishing, Buffing & Lapping     | 2 Clock Hours  |
| JR 113. Diamond Removing & Tightening    | 1 Clock Hour   |
| JR 114. Prong Work                       | 1 Clock Hour   |
| JR 115. Re-Tipping                       | 1 Clock Hour   |
| JR 116. Karat Gold Beads                 | 1 Clock Hour   |
| JR 117. Hardening & Annealing            | 1 Clock Hour   |
| JR 118. Cable Chain                      | 1 Clock Hour   |
| JR 119. Bezel Fabrication                | 2 Clock Hours  |
| JR 120. Serpentine Chain                 | 1 Clock Hour   |
| JR 121. Hollow Rope Chain                | 1 Clock Hour   |
| JR 122. Wire Drawing                     | 1 Clock Hour   |
| JR 123. Surface Texture                  | 1 Clock Hour   |
| JR 124. Hollow Jewelry                   | 1 Clock Hour   |
| JR 125. Electroplating                   | 1 Clock Hour   |
| Total Clock Hours                        | 35 Clock Hours |
| Prerequisites                            |                |
| None                                     |                |

**Clock hours** 

<u>Award</u> Diploma

#### DESCRIPTION OF SUBJECTS

#### Clock Hours

1

1

1

2

1

#### JR 101. PRECIOUS METAL TERMINOLOGY, TESTING & IDENTIFICATION

Students test and identify platinum, karat of gold, and fineness of silver by using premixed testing solutions. Quality and trademarks, karat and fine system, plumb and non-plumb gold are explained.

#### **JR 102. CLEANING METHODS**

Students learn how to clean jewelry ultrasonically followed by steam cleaning. They also learn how to prevent and remove black oxidation and tarnish.

#### JR 103. TORCH SYSTEMS AND FLAME ADJUSTMENTS

Types of torches (Hoke, Meco, Little and water torch), tips, gases and their application in gold, platinum and silversmithing are presented. Reducing, neutral and oxidizing flames are practiced by the students.

#### JR 104. SOLDERING TECHNIQUES

How to correctly prepare an article for soldering, including two-tone, tri-color and hollow jewelry is explained. The use of fire coat, flux and anti-flux is demonstrated. Students practice the pick-up and tweezer methods of soldering.

#### JR 105. SAWING – DRILLING & FILLING

The correct methods for sawing, piercing, drilling, and filing metals are explained and put into practice by students. JR 106. SOLDERING HEADS & SHANKS Students learn how to solder in a peg head and recess a setting. They solder two heads (settings) into a full shank in preparation for diamond setting. Expansion shanks, ball and spring guards are explained.

#### JR 107. RING SIZING – PLATINUM, GOLD & SILVER 4

Correct procedural methods for ring sizing, ring stretching and half shanks are explained and then practiced by each student. Instructions for platinum ring sizing, and working on old rings with many solder joints are given.

#### JR 108. TOOLS, FINDINGS & SUPPLIES

The tools and equipment needed for jewelry repair and diamond setting are demonstrated and used by the students.

#### JR 109. DIAMOND SETTING - RUBY

bearings using special burs and setting procedures. Students dress prongs with a barrette needle file.

#### JR 110. DIAMOND SETTING – CUBIC ZIRCONIA

3

1

1

3

Clock

Hours

1

Students set a 1.00 ct cubic zirconia by undercutting bearings using special burs and setting procedures. Students dress prongs with cup burs.

#### JR 111. DIAMOND SETTING – PIN POINT

Students shellac up an illusion top and set a .06 ct. gemstone.

6

DESCRIPTION OF SUBJECTS (Continued)

#### Clock Hours 2

1

1

1

1

1

#### JR 112. POLISHING, BUFFING & LAPPING

How to polish, buff and lap using correct compounds is demonstrated and practiced by students.

#### JR 113. DIAMOND REMOVING & TIGHTENING1

Students use various methods in removing and tightening gemstones in a prong, pinpoint or bezel mounting.

#### JR 114. PRONG WORK

Correct procedures for replacing worn prongs are demonstrated and practiced by the students.

#### JR 115. RE-TIPPING

Correct procedures for re-tipping worn prongs are demonstrated and practiced by the students.

#### JR 116. KARAT GOLD BEADS

Correct procedures for making karat gold beads for ball guards, safety catch and prong build-up are presented and practiced.

#### JR 117. HARDENING & ANNEALING

The use of hardening and annealing, its methods and applications are demonstrated and practiced by the students.

#### JR 118. CABLE CHAIN

Instructions are given on cable chain. Each student practices this procedure.

# JR 119. BEZEL FABRICATION

Students fabricate a bezel for a coin or cabochon cut stone, burnish to tighten, and solder on a bail.

#### **JR 120. SERPENTINE CHAIN**

Students practice weaving a serpentine chain together so the solder joint is invisible. Special procedures are used where all the links move.

#### JR 121. HOLLOW ROPE CHAIN

Students practice weaving a rope chain together, soldering each link one at a time so that all the links move. Instruction is given on how to repair a hollow rope so that links are not cut.

#### JR 122. WIRE DRAWING

How to draw wire to change gauge or shape is demonstrated and practiced by students.

#### JR 123. SURFACE TEXTURE

The correct techniques are demonstrated in creating the following surface textures: Florentine · Telato · Rigato · Satin · Bark · Hammer · Stone · Glass · "Diamond cuts" and "Laser" finish.

#### JR 124. HOLLOW JEWELRY

1

Clock

Hours

2

1

1

1

1

Instruction is given in the correct procedures for soldering and removing dents from hollow jewelry.

#### JR 125. ELECTROPLATING

1

Demonstration is given in the correct procedures for rhodium and gold plating.

(Continued)



Instructor Jim Stewart teaches a student how to repair a hollow rope chain.



**Graduation requirements for all programs:** A diploma will be awarded upon successful completion of the required projects. In addition, the student must score at least 75% on the final exam.

Five Days, 35 Clock Hours

#### **PROGRAM OBJECTIVES**

To train students to learn skills necessary for diamond setting including advanced techniques in gem stone setting. To offer opportunity to develop and practice skills in supervised learning environment so that graduates are prepared to open and operate jewelry stores on their own and handle jewelry repair and gemstone setting.

#### PROGRAM DESCRIPTION

Students who complete this program will have the skills to assume advanced duties and responsibilities in the jewelry business in addition to the skills learned in Program #1. Graduates of Program #2 will be able to handle all types of settings, including emerald cut settings, bead settings, cluster setting, bar and star settings, channel setting, tube settings, gypsy, reverse, marquise, baguette, and pave settings. Classes include lecture, demonstration, and practice.

#### TRAINING FACILITIES AND EQUIPMENT

In addition to the jeweler's bench equipment and the general machines necessary for all types of jewelry work that were listed for PROGRAM #1, students in this program have the following additional materials.

#### **MATERIALS FOR PROGRAM #2**

Each student will have:

■ Settings:

| (a) | Head, Emerald | (e) Prong | (i) Pear |
|-----|---------------|-----------|----------|
| (b) | Baguette      | (f) Bar   | (j) Oval |

- (b) Baguette
- (c) Cluster
- (d) Marquise
- Synthetic Stones
  - (a)  $6 \times 4$  mm Emerald Cut Sapphire
  - (b) 5.0mm Ruby (g)  $8 \times 4$ mm Marquise
  - (h)  $6 \times 6$ mm Princess (c) 3.0mm Ruby
  - (i)  $6 \times 4$ mm Oval (d) 2.5mm Ruby

(g) Channel

(h) Tube

- (i)  $4 \times 4$ mm Trillion (e) 2.0mm Ruby
- (f)  $5 \times 25$ mm Baguette
- Diamond Setting Instruction Manual
- Tool List

#### Courses

**Clock hours DS 101.** Gemstones – Durability Factors And Characteristics 1 Clock Hour **DS 102.** Emerald Cut Setting 2 Clock Hours DS 103. Graver-Designing, Sharpening & Polishing 1 Clock Hour **DS 104.** Bead Setting 2 Clock Hours **DS 105.** Star Bright Cut Setting 1 Clock Hour **DS 106.** Cluster Setting 1 Clock Hour **DS 107.** Bar Setting 1 Clock Hour **DS 108.** Block Bright Cut Setting 1 Clock Hour **DS 109.** Tiffany Setting 1 Clock Hour **DS 110.** Channel Setting 4 Clock Hours **DS 111.** Tube Setting 1 Clock Hour **DS 112.** Spin Setting 1 Clock Hour DS 113. Gypsy Setting 2 Clock Hours DS 114. Oval Setting 1 Clock Hour **DS 115.** Reverse Setting 1 Clock Hour **DS 116.** Marquise Setting 2 Clock Hours **DS 117.** Pear Setting 1 Clock Hour **DS 118.** Baguette Setting 1 Clock Hour DS 119. Wedge Setting 1 Clock Hour DS 120. Azured Setting 1 Clock Hour **DS 121.** Princess Cut Setting 1 Clock Hour DS 122. Pavé Setting "Decorative Beads" 1 Clock Hour DS 123. Pavé Setting "Bright Cuts" 1 Clock Hour DS 124. Pavé Setting 2 Clock Hours DS 125. Thread Setting "Diamond Cuts" 1 Clock Hour **DS 126.** Investment Soldering 1 Clock Hour **DS 127.** Trillion Setting 1 Clock Hour **Total Clock Hours 35 Clock Hours** 

Prerequisites

Completion of Program #1 or proof of experience.

Award Diploma

(k) Princess

(l) Trillion

DESCRIPTION OF SUBJECTS

| Clock<br>Hours<br>1 | <b>DS 107. BAR SETTING</b><br>The students learn to set a gemstone in a bar setting using the setting bur and undercut methods.   | Clock<br>Hours<br>1   |
|---------------------|---|---|
| 2                   | <b>DS 108. BLOCK BRIGHT CUT SETTING</b><br>The students create a single and triple beadset block<br>bright cut by making "relief cuts" and bright cutting<br>the panel walls at a 45 degree angle.                                  | 1   |
|                     | <b>DS 109. TIFFANY SETTING</b><br>Students set a 1.00 ct cubic zirconia in a six-prong setting.   | 1   |
| 1                   | <b>DS 110. CHANNEL SETTING</b><br>How to undercut, set and burnish (to tighten)<br>channel-set gemstones is taught and practiced by<br>students. Instruction is given on sizing and re-<br>shouldering a channel set eternity ring. | 4   |
| 2                   | <b>DS 111. TUBE SETTING</b><br>Students cut a bearing in a tube and burnish in a gemstone. Instruction is given on reshoulding a worn tube.   | 1   |
| 1                   | <b>DS 112. SPIN SETTING</b><br>Students cut a bearing and tighten gemstone in setting by spin method.   | 1   |
| 1                   | <b>DS 113. GYPSY SETTING</b><br>The students "hammer set" or burnish a gemstone<br>in a gypsy setting by first undercutting a bearing.  | 2   |
| W                   | <b>DS 114. OVAL SETTING</b><br>Students use special burs to set an oval stone in a six-prong peg setting.   | 1   |
| -                   | Hours 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | <ul> <li>Hours</li> <li>DS 107. BAR SETTING</li> <li>The students learn to set a gemstone in a bar setting using the setting bur and undercut methods.</li> <li>DS 108. BLOCK BRIGHT CUT SETTING<br/>The students create a single and triple beadset block bright cut by making "relief cuts" and bright cutting the panel walls at a 45 degree angle.</li> <li>DS 109. TIFFANY SETTING<br/>Students set a 1.00 ct cubic zirconia in a six-prong setting.</li> <li>DS 110. CHANNEL SETTING</li> <li>How to undercut, set and burnish (to tighten) channel-set gemstones is taught and practiced by students. Instruction is given on sizing and reshouldering a channel set eternity ring.</li> <li>DS 111. TUBE SETTING</li> <li>Students cut a bearing in a tube and burnish in a gemstone. Instruction is given on reshoulding a worn tube.</li> <li>DS 113. GYPSY SETTING</li> <li>The students "hammer set" or burnish a gemstone in a gypsy setting by first undercutting a bearing.</li> <li>N DS 114. OVAL SETTING</li> </ul> |

#### DS 101. GEMSTONES – DURABILITY FACTORS AND CHARACTERISTICS

Instruction is given on the various durability factor and other characteristics, such as the dangers of cleavage, of diamonds and other gemstones in preparation for diamond setting.

#### **DS 102. EMERALD CUT SETTING**

The techniques of undercutting a bearing into each prong and tightening the gemstone vectorally is demonstrated and accomplished by each student. Prongs are dressed with cup burs or split prong.

#### DS 103. GRAVER-DESIGNING, SHARPENING & POLISHING

How to design the graver to fit the individual student's hand is demonstrated. Sharpening and polishing procedures are done by the students in preparation for diamond setting and bright cutting.

#### **DS 104. BEAD SETTING**

Students cut a seat in a flat top setting, set stones by raising beads and form beads with beading tools. They also "work-up" beads over worn beads plus "build-up" (karat gold beads) over worn beads.

#### **DS 105. STAR BRIGHT CUT SETTING**

Students learn and practice star bright cutting and bead set to tighten a gemstone.

#### **DS 106. CLUSTER SETTING**

By undercutting with a bearing bur, students learn how to set several stones together in a "cluster" setting.

10

DESCRIPTION OF SUBJECTS (Continued)

Clock

Hours

1

2

1

1

1

1

1

#### **DS 115. REVERSE SETTING**

How to "bright cut" designs (reverse star and round brilliant cut) is demonstrated and practiced. Students cut a reverse bearing and do reverse bead setting.

#### **DS 116, MARQUISE SETTING**

Students undercut bearings, make "relief cuts," and set stone and dress prongs with graver. Instruction is given on the vector method of tightening.

#### **DS 117. PEAR SETTING**

Students use a combination of special burs when undercutting bearings to match the gemstone.

#### **DS 118. BAGUETTE SETTING**

Several methods of undercutting a bearing for a baguette stone are explained and practiced by the students.

#### **DS 119. WEDGE SETTING**

Students layout a design, hand cut wedges, and "bright cut" the panels. The diamond looks like it is floating above the surface and reflecting from the panels.

#### **DS 120. AZURED SETTING**

Students learn and practice preparing azured cuts with gravers and special burs used on rings. Students learn why this setting is excellent for a reversible pendant and how it lightens the weight of platinum pendants to make them easy to wear.

#### **DS 121. PRINCESS CUT SETTING**

Students undercut bearings, make relief cuts, set stone, and dress V prongs. Students will learn another method to tighten princess cut stones.

Clock Hours DS 122. PAVÉ SETTING "DECORATIVE BEADS" 1 Students layout a design using small gemstones to cover the surface. Special techniques are taught for making decorative beads, which is the most popular form of pave setting.

1

2

1

1

**DS 123. PAVÉ SETTING "BRIGHT CUTS"** Students layout a seven stone cluster with star bright cuts to create an attractive setting in a ring or pendant.

#### DS 124. PAVÉ SETTING

Students layout, shellac up jewelry and use special burs to cut away all the metal between the stones so there is no metal visible, and the surface is completely cover with diamonds.

#### DS 125. THREAD SETTING "DIAMOND CUTS" 1

Students layout a thread design with proper spacing and a variety of "Diamond Cuts". Demonstration is given on 2 bead, 4 bead and 5 bead thread designs. This is excellent for diamonds set in initials and borders.

#### **DS 126. INVESTMENT SOLDERING**

A helpful method to design jewelry by holding many small settings together for soldering is explained and demonstrated. This is used for filigree repair and soldering settings to a foundation ring shank, plus designing and soldering together a cocktail ring.

#### **DS 127. TRILLION SETTING**

Students set a Trillion stone in a mounting and dress prongs with Engraver.



**Instructor James W. Stewart** 

## PROGRAM #3 DESIGN / CASTING

#### **Three Days, 21 Clock Hours**

#### **PROGRAM OBJECTIVES**

To train students to learn skills necessary to create an article of jewelry in wax and reproduce it in casting. To offer opportunity for jewelers to expand their services to include designing jewelry, reproducing copies, or fashioning custom jewelry. Jewelers will be able to design and reproduce special jewelry on their own premises or have new skills to offer to the job market.

#### **PROGRAM DESCRIPTION**

This program is for jewelers who want to expand their services to include designing of jewelry, or fashioning custom jewelry for clients. For practicing jewelers this opens up a new field of endeavor. They will be able to design and reproduce a special item of jewelry on their own premises. For graduates looking for employment in the jewelry industry, this program adds to the skill and techniques to offer an employer. Classes include lecture, demonstration, and practice.

#### TRAINING FACILITIES AND EQUIPMENT

In addition to the regular equipment included with all of the jeweler's benches (work stations) and the machines necessary for all types of jewelry work that were listed for Program #1, students in the Design/Casting use the following additional materials:

- Design/Casting Instruction Manual
- Tool List

#### **EQUIPMENT AND SUPPLIES**

| Wax wires: assorted gauge           | Wax polishing solutions        |
|-------------------------------------|--------------------------------|
| Wax sheets: assorted gauges         | Flasks                         |
| Filing wax                          | Spruce bases                   |
| Wax ring tubes: assorted sizes      | Investment weighing scales     |
| Carving wax                         | Rubber mixing bowls            |
| Wax files, card files, needle files | Triple balance beam gram scale |
| Stepped ring mandrels               | Spring loaded broken arm       |
| Wax casseroles                      | centrifugal caster             |

Bur, brush and wheel: assortment for flex-shaft Alcohol lamps Wax carvers and spatulas Tumblers Assorted tumbling media Mold frames Ingot mold Vacuum casting machine Wax injector – Injection wax Melting torch Electro-Melt Vulcanizer Vulcanizing rubber Sterling silver casting grain

Clock hours

#### Courses

|   | _ |             |
|---|---|-------------|
| DC 101. Types Of Waxes & Their Applications   | 1 | Clock Hour  |
| DC 102.Creating with Filing Wax               | 3 | Clock Hours |
| <b>DC 103.</b> Fabrication with Wax Wires     |   |             |
| and Sheets                                    | 1 | Clock Hours |
| <b>DC 104.</b> Wax Designing with             |   |             |
| the Flex-Shaft                                | 1 | Clock Hour  |
| DC 105.Wax Spruing                            |   | Clock Hour  |
| <b>DC 106.</b> Wax and Metal Weighing Methods |   |             |
| DC 107. Investment Mixing and                 | 1 | CIOCK HOU   |
| De-Bubbilizing                                | 1 | Clock Hour  |
| <b>DC 108.</b> Burnout Procedures for         | 1 | CIOCK HOUI  |
|   | 1 | Clash Have  |
| Wax Elimination                               |   | Clock Hour  |
| DC 109.Metal Melting Methods                  | 1 | Clock Hour  |
| DC 110.Centrifugal Casting                    | 1 | Clock Hour  |
| DC 111. Eliminating Porosity from Castings    | 1 | Clock Hour  |
| <b>DC 112.</b> Polishing and Finishing        |   |             |
| Techniques for Castings                       | 2 | Clock Hours |
| DC 113. Tumbling                              | 1 | Clock Hours |
| DC 114. Replica Casting Organic/Inorganic     |   |             |
| DC 115. Vulcanized Rubber Molds               |   | Clock Hour  |
| DC 116. Wax Injection                         |   | Clock Hour  |
| DC 117. Vacuum Casting                        |   | Clock Hour  |
|   |   |             |
| <b>DC 118.</b> Tools, Equipment and Supplies  | I | Clock Hour  |
|   |   |             |

Prerequisites

None

<u>Award</u> Diploma

## PROGRAM #3 DESIGN / CASTING

DESCRIPTION OF SUBJECTS

|  | Clock |   | Clock |
|--|-------|---|-------|
|  | Hours |   | Hours |
| DC 101. TYPES OF WAXES & THEIR<br>APPLICATIONS                           | 1     | DC 106. WAX AND METAL WEIGHING<br>METHODS             | 1     |
| A varied selection of waxes on the market for the                        |       | The correct method for computing the amount of        |       |
| jeweler-craftsman are demonstrated and used by the                       |       | metal needed to cast the student's wax models is      |       |
| students. Specific uses and applications are discussed and demonstrated. |       | demonstrated and then practiced by each student.      |       |
| and demonstrated.  |       | DC 107. INVESTMENT MIXING AND                         |       |
| DC 102. CREATING WITH FILING WAX   | 3     | DE-BUBBILIZING  | 1     |
| Students design and create several wax patterns. Ring                    |       | The correct methods for measuring, mixing and         |       |
| sizing is demonstrated and practiced.                                    |       | de-bubblizing investment are demonstrated. Each       |       |
| DO 102 EADDIO ATION WITH WAX WIDEG                                       |       | student invests and prepares a flask for burnout.     |       |
| DC 103. FABRICATION WITH WAX WIRES                                       | 1     | DO 100 DUDNOUT DDOOEDUDES                             |       |
| AND SHEETS   | 1     | DC 108.BURNOUT PROCEDURES<br>FOR WAX ELIMINATION      | 1     |
| Students are shown and then construct an article of                      |       | Instruction is given for correct burnout temperatures | -     |
| jewelry using wax wires and sheets.                                      |       | and burnout times needed for different sized flasks.  |       |
| DC 104. WAX DESIGNING WITH   |       | and burnout times needed for different sized flasks.  |       |
| THE FLEX-SHAFT   | 1     | DC 109. METAL MELTING METHODS                         | 1     |
| Students learn to carve and texture wax using the                        |       | Different methods for melting the metal are           |       |
| electric flex-shaft and an assortment of burs.                           |       | demonstrated. Included are various torch systems an   | d     |
|  |       | melting furnaces.                                     |       |
| DC 105. WAX SPRUING  | 1     |   |       |
| Spruing procedures are explained and students sprue                      |       | DC 110. CENTRIFUGAL CASTING                           | 1     |
| their completed wax pattern rings in preparation for                     |       | Students cast their individual flasks in a spring-    |       |
| casting.   |       | loaded, split arm centrifugal casting machine.        |       |
|  |       | Balancing, winding, actual casting procedure, and     |       |
|  |       | quenching of the flash are demonstrated and then      |       |
|  |       | practiced by each student.                            |       |

## PROGRAM #3 DESIGN / CASTING

DESCRIPTION OF SUBJECTS (Continued)

|  | Clock<br>Hours<br>1<br>2 | <ul> <li>DC 116. WAX INJECTION</li> <li>Students are instructed in the use of air pressure wax injection for filling rubber molds.</li> <li>DC 117. VACUUM CASTING</li> <li>Class demonstration of vacuum casting.</li> <li>DC 118. TOOLS, EQUIPMENT AND SUPPLIES</li> <li>The type of equipment best suited and applicable to different situations is discussed at length.</li> </ul> | 1 |
|--|--------------------------|--|---|
| <b>DC 113. TUMBLING</b><br>Techniques for cleaning finished castings are demonstrated.   | 1                        |  |   |
| DC 114. REPLICA CASTING<br>ORGANIC/INORGANIC<br>How to cast objects made of different materials other<br>than wax, and procedures for organic and inorganic<br>objects such as insects, flowers or plastics, are<br>explained. | 1                        |  |   |
| DC 115. VULCANIZED RUBBER MOLDS  | 1                        |  |   |

How to pack, vulcanize and cut rubber molds is demonstrated. Instruction is given on cutting locks, plugs, and air vents.



Instructor, Elly Stewart Jewelry Designer

## **RULES & REGULATIONS**

#### **TUITION AND FEES**

Tuition for programs #1 and #2 is \$1,495.00 each program. Tuition for program #3 is \$1,095.00.

All laboratory fees tools, equipment, and written materials are included in the tuition. A non-refundable registration fee of \$50.00 for **each** program is required at the time of registration to reserve a seat in each program. The registration fee is applied to the total tuition. The balance is due and payable on the first day of class.

#### **REFUND AND CANCELLATION POLICY**

Should a student be terminated or canceled for any reason, all refunds will be made according to the following refund schedule:

- 1. Cancellation must be made in writing.
- 2. All monies will be refunded if the applicant is not accepted by the Institute or if the student cancels within three (3) business days after signing the enrollment agreement and making an initial deposit.
- 3. Cancellation after the third (3<sup>rd</sup>) business day, but before the first class, will result in a refund of all monies paid, with the exception of the registration fee.
- 4. Cancellation after attendance has begun, through 40% completion of the program, will result in a Pro Rata refund computed on the number of hours completed to the total program hours.
- 5. Cancellation after completing more than 40% of the program will result in no refund.
- 6. The termination date for refund computation purposes is the last date of actual attendance by the student unless earlier written notice is received.

Refunds will be made within 30 days of termination or receipt of cancellation notice.

7. An applicant who signs up, does not start school, and fails to cancel within three (3) business days will receive a refund less the registration fee.

#### ADMISSIONS

Admission is open to any qualified applicant. No qualified person may be excluded from enrollment in Stewart's International School for Jewelers, Inc. based on age, race, gender, disability, or national origin.

#### Requirements

Applicants must meet the following requirements

- ✓ Be at least 18 of age
- ✓ Earned a high school diploma, GED
- $\checkmark$  Have a personal or phone interview
- ✓ To enroll in Program #2 students must have experience in the field or complete Program #1
- ✓ No requirements for Program #3.

The catalog and the enrollment agreement constitute a binding contract between the student and Stewart's International School for Jewelers, Inc. Please read both carefully prior to signing the enrollment agreement.

#### Language

All courses are offered only in English.

#### **Transfer of Credit**

These are short and intense programs. Therefore no credit may be granted for previous education or training. Students may wish to continue their education at another institution after graduation. Transferability of credit earned at the school is at the discretion of the receiving institution.

#### ENROLLMENT PROCEDURES Interview

A personal or phone interview with each applicant is required prior to acceptance into any program. The personal interview gives the institution an opportunity to evaluate the applicant and determine eligibility.

#### Acceptance by Institution

The applicant will be informed of the admissions decision at the end of the interview. Acceptance will be based upon successful submission and review of required documents, and having completed and met all admission requirements.

## DESCRIPTION OF INSTITUTION

#### Classrooms

Stewart's International School for Jewelers, Inc. is part of a modern plaza complex. It contains a  $23' \times 40'$  classroom, and a reception-office area. There is a library section and the Student Bulletin Board where current job openings are posted.

The classrooms are set up with fifteen (15) jeweler's benches in the center area (back to back) with the shop and laboratory equipment along the walls. Students have their own bench completely

equipped with all of the tools and materials necessary for jewelry repair, diamond setting and casting.

Our institution is located in a beautiful recreational area with ocean beaches only a few miles away. Visitors to Jupiter can enjoy boating, swimming and deep sea fishing, as well as ocean cruises from the Port of Palm Beach. We are located a few miles north of West Palm Beach, with one of south Florida's largest shopping malls just minutes away. For those wishing to visit Disney World and Epcot Center, it is a short 2-1/2 hour drive north to Orlando.

#### **Institution Resource Center**

The programs do not require any resource materials to complete programs. There are publications relevant to the jewelry business available to students.

#### STUDENT SERVICES

#### Housing

Housing is available at motels or hotels in the area. Most of our students choose Fairfield Inn & Suites by Marriott on Indiantown Road, in Jupiter. The institution provides transportation from Fairfield Inn & Suites by Marriott to classes for those students who do not have a vehicle. For reservations, call the hotel directly at 561-748-5252. Ask for Stewart's Student Rate.

#### **Student Records and Transcripts**

Student records are retained perpetually at the institution site in Jupiter, Florida. Records of academic progress are furnished to the student. One transcript is provided to students upon graduation and fulfillment of tuition obligations. Additional transcripts are available to students upon written request and for a fee of \$15.00. Student records will be provided to potential employers only after a written request has been made by the individual student. Student records are maintained in a fireproof cabinet. Computer records are backed up weekly and stored off campus.

#### Family Educational Rights and Privacy Act

Stewart's International School for Jewelers, Inc. complies with the Family Educational Rights and Privacy Act of the 1974 Buckley Amendment, Public Law 93-380, Section 438. All students' records are confidential

#### Academic Advisement

Our goal is to assist students to reach their goals. We are available by appointment or informally to meet with students to discuss any obstacle that may be in the way of success. Students may be referred to professional counseling.

#### **Financial Aid Advisement**

The school does not offer Financial Aid. Students must make payment in full by the start date.

#### Personal Advisement/Counseling

Instructors and staff are warm and caring and will assist students who seem to be having academic difficulty or personal issues preventing them from success. The faculty and staff are available by appointment or informally to meet with students to discuss any obstacle that may be in the way of success. If required, students may be referred to professional services in the community.

#### **Career Services**

Career Services or Assistance shall be provided to all graduates without additional charge. The institution maintains a book of job openings that are available to students, graduates, and alumni. Stewart's International School for Jewelers, Inc. cannot guarantee employment. Records of all graduates are maintained permanently.

#### ACADEMIC INFORMATION AND STANDARDS OF PROGRESS Svllabi

On the first day of class for each program students receive a copy of the course syllabi and course outlines. The student catalog is available one week prior to classes beginning. Students receive a catalog at the time of enrollment.

#### Attendance

Students are expected to attend every class, arrive on time, and stay through class. Occasionally situations occur that conflict with training. The following are guidelines.

#### Absences

Excused and non-excused absences are considered the same when computing maximum number of allowable absences. Unsatisfactory Attendance is when a student is absent more than 5% of the total program clock hours. If a student has Unsatisfactory Attendance, the student is placed on Probation until the following conditions are met as follows:

- □ The student establishes satisfactory progress or, meets the conditions of probation.
- □ The student has corrected the problems that caused the unsatisfactory attendance.

□ The student has satisfactorily completed work missed because of the absence either by repeating the session(s) missed or performing required work outlined by the instructor.

A student is terminated for Unsatisfactory Attendance if the student does not meet these conditions within 5 days.

#### Tardiness

Students are expected to be punctual. Lateness or leaving class up to one-half hour early is counted as one-fourth of a day absence. Leaving one-half to two hours early is equal to onehalf day absence. Over two hours early departure equals one full day absence. These absences are included in the 5% absence calculation. All class time missed in excess of 5% must be made by the student in order to graduate.

#### **Make-up Work**

Make-up work is required for any absence. Tests that are not taken as a result of an absence must be made up within a time frame determined by the instructor. A reduction in grade may be made at the discretion of the instructor. There is no charge for make-up work.

#### Leaves of Absence/Withdrawal

A student may be granted a leave of absence for a maximum of 60 days. A request for a leave must be in writing with the date of expected return specified. If the student does not re-enter within the specified time and has not notified the institution, the student's enrollment agreement will be terminated and s/he will be granted a refund according to the refund policy. The Withdrawal date is determined by the last date the student attended class.

#### Probation

A student who is tardy two or more days in one week will be put on probation. If tardy for a third day this will result in termination. A student must meet grading standards. If after two projects the performance evaluation indicates unsuitability for learning the skills, the student will be terminated. Probation occurs after unsuccessful completion of one project.

#### **Re-entry**

A student who has canceled or has been terminated and wants to re-enter their training program must notify the Institution Director and follow the required admission procedures. A student who was terminated for any reason can meet with the Institution Director and show why s/he should be re-admitted and how the student will meet program requirements. The decision of the Institution Director will be made based on the student meeting program requirements. The timeframe for reentry must be 60 days from date of withdrawal or termination.

#### Graduation

Upon satisfactory completion of all academic requirements and tuition obligations, the student is awarded a Diploma and transcript. Additional transcripts are available upon request for \$10.00 each.

#### Grading

Student progress is determined by satisfactorily completing daily projects which allow a student to receive a pass grade. A student whose performance evaluation indicates unsuitability for learning the skills needed will be advised to terminate the training program and will receive a fail grade.

Projects are graded on a pass/fail basis.

Students have two opportunities to satisfactorily complete a project. This includes the first time it is assigned and then an attempt to re-try.

#### Termination

Students will be terminated if, after having being put on Academic or Attendance probation, they fail to meet Attendance or project completion requirements by the end of each session.

#### **Changes Made by the Institution**

If the institution cancels or changes a program of study in such a way that the student who has started is unable to complete training, arrangements will be made in a timely manner to accommodate the needs of each student enrolled in the program who is affected by the cancellation or change. If the institution is unable to make alternative arrangements that are satisfactory to both parties, the institution will refund all money paid by the student of the program that amount from the total amount paid.

#### GENERAL INFORMATION Conduct

Unprofessional conduct which discredits the individual or Stewart's International School for Jewelers, Inc. will be subject to termination. Students must conduct themselves so they do not interfere with other students or the instructor. The administration of Stewart's reserves the right to terminate a student on any of the following grounds:

- Non-compliance with Stewart's rules and regulations.
- Conduct that reflects unfavorably upon Stewart's or its students.

- Disruptive behavior to faculty members, students, or class mates.
- Unsatisfactory academic progress.
- Excessive absences or tardiness.
- Failure to pay fees when due.
- Cheating.
- Falsifying records.
- Breach of institution enrollment agreement.
- Failure to abide by the rules and regulations of clinical sites.
- Poor health.
- Entering the institution while under the influence or effects of alcohol, drugs, or narcotics of any kind.
- Carrying a concealed or potentially dangerous weapon.
- Sexual harassment.
- Harassment of any kind including intimidation and discrimination.

A student dismissed for unsatisfactory progress may be re-admitted into the program only at the discretion of the Institution Director.

#### **Drug-Free Institution and Workplace**

Stewart's International School for Jewelers, Inc. has a zero tolerance for drugs and alcohol. No student, instructor, or employee may be on the institution premises or affiliate clinic under the influence of any substance. As a drug free and alcohol free environment, individuals under the influence may be subject to immediate dismissal and/or removal. Students may request counseling for substance abuse and will be referred to community resources.

#### **No Smoking Institution**

Smoking will not be tolerated within 50 yards of the institution.

#### Sexual Harassment and Anti-hazing Policy

The administration of Stewart's International School for Jewelers, Inc. takes the issue of sexual harassment very seriously. Sexual harassment includes unwelcome sexual advances or offensive comments, gestures, or physical contact of a sexual nature between and/or among students and staff. Sexual harassment or harassment because of age, race, color, religion, national origin, or disability, will not be tolerated. This includes any kind of intimidation or discrimination. Investigation of such concerns will be undertaken promptly and handled confidentially. Behavior that denigrates the integrity of another student (hazing) will not be tolerated. If a student or employee feels that he or she has suffered a form of discrimination or harassment, the individual should immediately contact a supervisor or institution director. Students or staff involved may be subject to termination.

#### **Unresolved Disputes/Grievance Policy**

Grievance procedures are provided for students who believe that they have been unlawfully discriminated against, unfairly treated, or harassed in any way. Academic grievances relates to a complaint about a course, program of study, or grade.

Students are expected to address any disagreements or conflict directly with the individual involved in person with a written document outlining the complaint and communication. After this, if there is no satisfactory resolution, the student may set an appointment by phone to see the institution director. All communications regarding the complaint must be in writing and all meetings and communications will be documented in the student file. Every attempt at a satisfactory resolution will be made.

The grievance policy for is as follows:

- 1. Complaints against students or college employees shall first be directed to the individual. Complaints must be made within 7 days of the complaint.
- 2. If the complaint cannot be resolved informally then students shall write up the problem and submit to the school director who will research the problem and respond with a resolution within 10 working days.
- 3. If there has been no satisfactory resolution then the student may take the problem to the president of the school.
- 4. All communications must be in writing and on file.
- 5. If the complaint cannot be resolved after exhausting the institution's policy and procedures ,the student may contact:

Commission for Independent Education 325 West Gaines Street, Suite 1414 Tallahassee, Florida 32399-0400 888-224-6684 toll free 850-245-3200

Faculty and staff are encouraged to address any disagreements or conflict directly with the individual involved. After this, if there is no satisfactory resolution, the individual may set an appointment by phone to see the institution director and then the corporate officers. This must be a document in writing via mail, fax, or email. All communications regarding the complaint must be in writing and all meetings and communications will be documented in the employee file. Every attempt at a satisfactory resolution will be made.

## SPECIAL HOTEL ACCOMMODATIONS

#### **FAIRFIELD INN & SUITES BY MARRIOTT**

6748 W. Indiantown Rd., Jupiter, Florida 33458 TEL: 561-748-5252

#### FOR RESERVATIONS

Please call the hotel directly, and identify yourself as a Stewart's International School of Jewelers student. Ask for student rates.

#### AMENITIES

Half-mile to our school, free continental breakfast, in-room coffee maker, valet and guest laundry facilities, irons/ironing boards available, Cable TV/Remote, HBO, CNN, ESPN, Pay-per-View Movies and Nintendo provided by Lodgenet, Dataport telephone connection for fast Internet access, free local phone calls, complimentary USA Today, heated outdoor pool, walking distance to restaurants, taverns and movie theaters, quarter mile to beaches, deep sea fishing, scuba diving and jet ski rentals, marina and fishing piers, billiards and Jupiter Lanes Bowling (1.5 mi.), and nearby Major League Spring Training Baseball Games, PGA Golf Courses, Loxahatchee Historical Museum and Lighthouse.

#### TRANSPORTATION

#### From the Airport:

Shuttle service is available from Palm Beach International Airport to the Hotel by Airport Shuttle. Reservations are required and may be obtained by calling 1-800-258-3826. Ask for rates.

#### From Fairfield Inn & Suites by Marriott in Jupiter:

Transportation to and from the school is provided gratis, but notification must be given in advance. Departure 8:35 a.m.

#### DIRECTIONS

From 1-95: Take Exit 87A (Indiantown Road) and head east. From FL Turnpike: Take Exit 116 and head east. Hotel is on the right behind KFC.

#### STEWART'S INTERNATIONAL SCHOOL FOR JEWELERS

From 1-95 or Florida Turnpike exit Indiantown Road, Jupiter. Travel 2 miles East on Indiantown Road. Turn left into the Colonial Plaza. School is across from Wendy's Hamburger.

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